

Problem Solving and Search in AI

Practical Work

Sarah Gaggl

SS 2017

Job Shop Scheduling

Given a number of jobs J and a number of machines M . Furthermore, for each job there is a list of machine numbers and operation time for each step of the job. For example $o_{i,j} = (2, 1)$ denotes that for job i the operation j needs to be performed by machine 2 with operation time 1.

A schedule is an allocation of operations (steps of the jobs) to the machines such that all jobs are completed. The operations of each job can only be performed in the given order, e.g. for job i , the operation $o_{i,j+1}$ can not be performed before operation $o_{i,j}$ is completed. Moreover, one job can only be processed by one machine at the same time.

Task A: Implement the job shop scheduling with one of the approaches introduced in the lecture. The goal is to minimize the total time to complete all jobs with the given resources.

Task B: Test your implementation with the benchmarks provided at:

<http://people.brunel.ac.uk/~mastjjb/jeb/orlib/files/jobshop1.txt> and

<http://people.brunel.ac.uk/~mastjjb/jeb/orlib/files/jobshop2.txt>

Upper and lower bounds are listed at:

<http://mistic.heig-vd.ch/taillard/problemes.dir/ordonnancement.dir/ordonnancement.html>